



# Plastopang

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations  
Issue date: 7/27/2023 Version: 1.0

### SECTION 1: Identification

#### 1.1. Identification

Product form : Mixture  
Trade name : Plastopang  
Product code : 1090F/8 OZ, 1090F/QT, 1090F/GAL, 1090F/5GAL, 1090F/53GAL, 1090F/QTC, 1090F/QTS

#### 1.2. Recommended use and restrictions on use

Use of the substance/mixture : Tire repair adhesive  
Restrictions on use : No additional information available

#### 1.3. Supplier

##### Manufacturer

Tech International  
200 East Coshocton Street  
Johnstown, OH 43031, USA  
1-740-967-9015  
www.tech-international.com

#### 1.4. Emergency telephone number

Emergency number : CHEMTREC  
Within USA and Canada: 1-800-424-9300  
Outside USA and Canada: +1-703-527-3887  
Local: +1 703-741-5970

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture



##### GHS US classification

Flammable liquids Category 2	H225	Highly flammable liquid and vapor
Serious eye damage/eye irritation Category 2	H319	Causes serious eye irritation
Specific target organ toxicity – Single exposure, Category 3, Narcosis	H336	May cause drowsiness or dizziness

Full text of H statements : see section 16

#### 2.2. GHS Label elements, including precautionary statements

##### GHS US labeling

Hazard pictograms (GHS US) :  

Signal word (GHS US) : Danger

Hazard statements (GHS US) : H225 - Highly flammable liquid and vapor  
H319 - Causes serious eye irritation  
H336 - May cause drowsiness or dizziness

Precautionary statements (GHS US) : P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P243 - Take precautionary measures against static discharge.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.

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P370+P378 - In case of fire: Use media other than water to extinguish.  
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

### 2.3. Other hazards which do not result in classification

No additional information available

### 2.4. Unknown acute toxicity (GHS US)

No additional information available

## SECTION 3: Composition/Information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Comments : The exact percentage (concentration) in the composition has been withheld as a trade secret in accordance with paragraph (i) of § 1910.1200

Name	Product identifier	%	GHS US classification
Butanone	CAS-No.: 78-93-3	≥ 40 – ≤ 80	Flam. Liq. 2, H225 Eye Irrit. 2A, H319 STOT SE 3, H336
Acetone	CAS-No.: 67-64-1	≥ 25 – ≤ 40	Flam. Liq. 2, H225 Eye Irrit. 2A, H319 STOT SE 3, H336

Full text of hazard classes and H-statements : see section 16

## SECTION 4: First-aid measures

### 4.1. Description of first aid measures

First-aid measures after inhalation : If inhaled and if breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Give oxygen or artificial respiration if necessary. If experiencing respiratory symptoms: Call a poison center or a doctor.

First-aid measures after skin contact : Wash skin thoroughly with mild soap and water. Take off contaminated clothing and wash it before reuse. Get medical attention if symptoms occur.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

First-aid measures after ingestion : Do not induce vomiting. Rinse mouth out with water. Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice.

### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : May cause drowsiness or dizziness. In high concentrations vapors cause anesthetic and narcotic effect.

Symptoms/effects after skin contact : Not expected to present a significant skin hazard under anticipated conditions of normal use.

Symptoms/effects after eye contact : Causes serious eye irritation. Lacrimation. Blurred vision. redness, itching, tears.

Symptoms/effects after ingestion : Ingestion may cause nausea, vomiting and diarrhea.

### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

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### SECTION 5: Fire-fighting measures

#### 5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Dry powder. Carbon dioxide. Water spray. Foam. Use extinguishing agent suitable for surrounding fire.
- Unsuitable extinguishing media : Do not use a heavy water stream.

#### 5.2. Specific hazards arising from the chemical

- Fire hazard : Highly flammable liquid and vapor. Vapors are heavier than air and may travel considerable distance to an ignition source and flash back to source of vapors. Heating will cause a rise in pressure with a risk of bursting. In case of fire and/or explosion do not breathe fumes.
- Hazardous decomposition products in case of fire : Toxic fumes may be released. Carbon dioxide. Carbon monoxide.

#### 5.3. Special protective equipment and precautions for fire-fighters

- Firefighting instructions : Evacuate the danger area. Eliminate all ignition sources if safe to do so. Move containers from fire area if it can be done without personal risk. Use water spray or fog for cooling exposed containers. Fight fire from safe distance and protected location. Use extinguishing media appropriate for surrounding fire. Prevent fire-fighting water from entering environment.
- Protection during firefighting : Wear a self contained breathing apparatus. Wear fire/flame resistant/retardant clothing. Do not attempt to take action without suitable protective equipment.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

- General measures : No flames, no sparks. Eliminate all sources of ignition. Use special care to avoid static electric charges. Avoid all contact with skin, eyes, or clothing.

##### 6.1.1. For non-emergency personnel

- Protective equipment : Wear recommended personal protective equipment.
- Emergency procedures : Evacuate unnecessary personnel. Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing vapors. Do not touch or walk on the spilled product. No action shall be taken without appropriate training or involving any personal risk.

##### 6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment.
- Emergency procedures : Evacuate unnecessary personnel. Use non-sparking tools. Ventilate area.

#### 6.2. Environmental precautions

Avoid release to the environment. Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous. Notify authorities if product enters sewers or public waters.

#### 6.3. Methods and material for containment and cleaning up

- For containment : Stop leak, if possible without risk. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Remove ignition sources. Caution : this product can cause the floor to be slippery.
- Methods for cleaning up : Move containers from spill area. Small quantities of liquid spill: take up in non-combustible absorbent material and shovel into container for disposal. For large spills, confine the spill in a dike and charge it with wet sand or earth for subsequent safe disposal. Clean contaminated surfaces with an excess of water. Prevent entry to sewers and public waters. Use non-sparking tools.
- Other information : Dispose of via an authorised person/ licensed waste disposal contractor or by other suitable waste treatment techniques. Dispose of materials or solid residues at an authorized site.

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### 6.4. Reference to other sections

For further information refer to section 13. For further information refer to section 8: "Exposure controls/personal protection".

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

- Precautions for safe handling : Take all necessary technical measures to avoid or minimize the release of the product on the workplace. Ensure good ventilation of the work station. Provide local exhaust or general room ventilation. Do not breathe vapors. Wear personal protective equipment. Do not get in eyes, on skin, or on clothing. Eliminate all ignition sources if safe to do so. Take precautionary measures against static discharge. Use explosion-proof equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Do not re-use container for any purpose.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Do not eat, drink or smoke when using this product. Wash contaminated clothing before reuse.

### 7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Keep only in the original container in a cool, well ventilated place away from : Direct sunlight, Strong oxidizers. Store in a dry place. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep away from food, drink and animal feedingstuffs. Keep container tightly closed. Containers which are opened should be properly resealed and kept upright to prevent leakage. Store in accordance with local, regional, national or international regulation. Do not store in unlabelled containers.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

Plastopang	
No additional information available	
Butanone (78-93-3)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Methyl ethyl ketone (MEK)
ACGIH OEL TWA [ppm]	200 ppm
ACGIH OEL STEL [ppm]	300 ppm
Remark (ACGIH)	TLV® Basis: URT irr; CNS & PNS impair. Notations: BEI
Regulatory reference	ACGIH 2023
USA - ACGIH - Biological Exposure Indices	
Local name	METHYL ETHYL KETONE
BEI (BLV)	2 mg/l Parameter: Methyl ethyl ketone - Medium: urine - Sampling time: End of shift - Notations: Ns
Regulatory reference	ACGIH 2023
USA - OSHA - Occupational Exposure Limits	
Local name	2-Butanone (Methyl ethyl ketone)

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<b>Butanone (78-93-3)</b>	
OSHA PEL (TWA) [1]	590 mg/m <sup>3</sup>
OSHA PEL (TWA) [2]	200 ppm
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
<b>Acetone (67-64-1)</b>	
<b>USA - ACGIH - Occupational Exposure Limits</b>	
Local name	Acetone
ACGIH OEL TWA [ppm]	250 ppm
ACGIH OEL STEL [ppm]	500 ppm
Remark (ACGIH)	TLV® Basis: URT & eye irr; CNS impair. Notations: A4 (Not classifiable as a Human Carcinogen); BEI
Regulatory reference	ACGIH 2023
<b>USA - ACGIH - Biological Exposure Indices</b>	
Local name	ACETONE
BEI (BLV)	25 mg/l Parameter: Acetone - Medium: urine - Sampling time: End of shift - Notations: Ns
Regulatory reference	ACGIH 2023
<b>USA - OSHA - Occupational Exposure Limits</b>	
Local name	Acetone
OSHA PEL (TWA) [1]	2400 mg/m <sup>3</sup>
OSHA PEL (TWA) [2]	1000 ppm
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
<b>Monitoring methods</b>	
Monitoring methods	Refer to all applicable national, international and local regulations or provisions.
<b>8.2. Appropriate engineering controls</b>	
Appropriate engineering controls	: Provide local exhaust or general room ventilation. Ensure exposure is below occupational exposure limits (where available). Handle in accordance with good industrial hygiene and safety procedures. Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.
Environmental exposure controls	: Avoid release to the environment. Technical onsite conditions and measures to reduce or limit discharges, air emissions and releases to soil.
<b>8.3. Individual protection measures/Personal protective equipment</b>	
<b>Personal protective equipment:</b> Wear recommended personal protective equipment. Personal protective equipment should be chosen according to the NIOSH standards and in discussion with the supplier of the protective equipment.	
<b>Hand protection:</b> Wear suitable gloves resistant to chemical penetration. Please follow the instructions related to the permeability and the penetration time provided by the manufacturer	
<b>Eye protection:</b> Chemical goggles or safety glasses	

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### Skin and body protection:

Wear suitable protective clothing. Skin protection appropriate to the conditions of use should be provided

### Respiratory protection:

An approved organic vapor respirator/supplied air or self-contained breathing apparatus must be used when vapor concentration exceeds applicable exposure limits

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Viscous.
Color	: Off-white
Odor	: solvent-like
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: $\geq 56\text{ }^{\circ}\text{C}$ ( $\geq 133\text{ }^{\circ}\text{F}$ )
Flash point	: $-9\text{ }^{\circ}\text{C}$ ( $16\text{ }^{\circ}\text{F}$ , closed cup)
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Highly flammable liquid and vapor.
Vapor pressure	: $< 100\text{ kPa}$ ( $23\text{ }^{\circ}\text{C}$ , $73\text{ }^{\circ}\text{F}$ )
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Density	: $0.84\text{ g/cm}^3$
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: $3700 - 4500\text{ mPa}\cdot\text{s}$ ( $20\text{ }^{\circ}\text{C}$ , $68\text{ }^{\circ}\text{F}$ )
Explosion limits	: Lower explosion limit: 1.8 vol % Upper explosion limit: 13 vol %
Explosive properties	: No data available
Oxidizing properties	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Highly flammable liquid and vapor. Can form explosive mixtures with air. Heating may cause a fire or explosion.

### 10.2. Chemical stability

Stable under normal conditions of use.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use. Hazardous polymerization: Will not occur.

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### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7). Protect from sunlight. Overheating. Extremely high or low temperatures. No flames, no sparks. Eliminate all sources of ignition.

### 10.5. Incompatible materials

Oxidising agents.

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: May cause drowsiness or dizziness.

#### Butanone (78-93-3)

STOT-single exposure	May cause drowsiness or dizziness.
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#### Acetone (67-64-1)

STOT-single exposure	May cause drowsiness or dizziness.
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STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Viscosity, kinematic	: No data available
Symptoms/effects after inhalation	: May cause drowsiness or dizziness. In high concentrations vapors cause anesthetic and narcotic effect.
Symptoms/effects after skin contact	: Not expected to present a significant skin hazard under anticipated conditions of normal use.
Symptoms/effects after eye contact	: Causes serious eye irritation. Lacrimation. Blurred vision. redness, itching, tears.
Symptoms/effects after ingestion	: Ingestion may cause nausea, vomiting and diarrhea.
Other information	: No experimental study on the product is available. The information given is based on our knowledge of the components and the classification of the product is determined by calculation.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general	: Do not allow product to spread into the environment.
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### 12.2. Persistence and degradability

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Persistence and degradability	Biodegradability in water: no data available.
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### 12.3. Bioaccumulative potential

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Bioaccumulative potential	No data available concerning bioaccumulation.
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### 12.4. Mobility in soil

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Ecology - soil	No additional information available.
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### 12.5. Other adverse effects

Other adverse effects : No other effects known.

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations. Do not dispose of the packaging without first carrying out the necessary cleaning. Do not pierce or burn, even after use.
Additional information	: Flammable vapors may accumulate in the container.
Ecology - waste materials	: Avoid release to the environment.

## SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

### 14.1. UN number

DOT NA No	: UN1133
UN-No. (TDG)	: UN1133
UN-No. (IMDG)	: 1133
UN-No. (IATA)	: 1133

### 14.2. UN proper shipping name

Proper Shipping Name (DOT)	: Adhesives
Proper Shipping Name (TDG)	: ADHESIVES
Proper Shipping Name (IMDG)	: ADHESIVES
Proper Shipping Name (IATA)	: Adhesives

### 14.3. Transport hazard class(es)

#### DOT

Transport hazard class(es) (DOT)	: 3
Hazard labels (DOT)	: 3



#### TDG

Transport hazard class(es) (TDG)	: 3
Hazard labels (TDG)	: 3

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### IMDG

Transport hazard class(es) (IMDG) : 3  
Hazard labels (IMDG) : 3



### IATA

Transport hazard class(es) (IATA) : 3  
Hazard labels (IATA) : 3



### 14.4. Packing group

Packing group (DOT) : II  
Packing group (TDG) : II  
Packing group (IMDG) : II  
Packing group (IATA) : II

### 14.5. Environmental hazards

Other information : No supplementary information available.

### 14.6. Special precautions for user

#### DOT

UN-No.(DOT) : UN1133  
DOT Special Provisions (49 CFR 172.102) : 149 - When transported as a limited quantity or a consumer commodity, the maximum net capacity specified in 173.150(b)(2) of this subchapter for inner packaging may be increased to 5 L (1.3 gallons).  
B52 - Notwithstanding the provisions of 173.24b of this subchapter, non-reclosing pressure relief devices are authorized on DOT 57 portable tanks.  
IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized.  
T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3)  
TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling =  $97 / 1 + a (tr - tf)$  Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.  
TP8 - A portable tank having a minimum test pressure of 1.5 bar (150 kPa) may be used when the flash point of the hazardous material transported is greater than 0 C (32 F).  
DOT Packaging Exceptions (49 CFR 173.xxx) : 150  
DOT Packaging Non Bulk (49 CFR 173.xxx) : 173  
DOT Packaging Bulk (49 CFR 173.xxx) : 242  
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 5 L  
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 60 L

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DOT Vessel Stowage Location : B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.

### TDG

UN-No. (TDG) : UN1133  
Explosive Limit and Limited Quantity Index : 5 L  
Excepted quantities (TDG) : E2  
Passenger Carrying Road Vehicle or Passenger Carrying Railway Vehicle Index : 5 L  
Emergency Response Guide (ERG) Number : 128

### IMDG

Limited quantities (IMDG) : 5 L  
Excepted quantities (IMDG) : E2  
Packing instructions (IMDG) : P001  
Packing provisions (IMDG) : PP1  
IBC packing instructions (IMDG) : IBC02  
Tank instructions (IMDG) : T4  
Tank special provisions (IMDG) : TP1, TP8  
EmS-No. (Fire) : F-E - FIRE SCHEDULE Echo - NON-WATER-REACTIVE FLAMMABLE LIQUIDS  
EmS-No. (Spillage) : S-D - SPILLAGE SCHEDULE Delta - FLAMMABLE LIQUIDS  
Stowage category (IMDG) : B  
Properties and observations (IMDG) : Adhesives are solutions of gums, resins, etc., usually volatile due to the solvents. Miscibility with water depends upon their composition.

### IATA

PCA Excepted quantities (IATA) : E2  
PCA Limited quantities (IATA) : Y341  
PCA limited quantity max net quantity (IATA) : 1L  
PCA packing instructions (IATA) : 353  
PCA max net quantity (IATA) : 5L  
CAO packing instructions (IATA) : 364  
CAO max net quantity (IATA) : 60L  
Special provision (IATA) : A3  
ERG code (IATA) : 3L

## 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

### Butanone (78-93-3)

Listed on EPA Hazardous Air Pollutant (HAPS)

CERCLA RQ	5000 lb
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Acetone (67-64-1)	
CERCLA RQ	5000 lb

### 15.2. International regulations

#### CANADA

Butanone (78-93-3)
Listed on the Canadian DSL (Domestic Substances List)

Acetone (67-64-1)
Listed on the Canadian DSL (Domestic Substances List)

#### EU-Regulations

No additional information available

#### National regulations

Butanone (78-93-3)
Listed on INSQ (Mexican National Inventory of Chemical Substances)

Acetone (67-64-1)
Listed on INSQ (Mexican National Inventory of Chemical Substances)

### 15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

## SECTION 16: Other information

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Data sources : ECHA (European Chemicals Agency). Supplier's safety documents.

Training advice : Training staff on good practice.

Full text of H-phrases	
H225	Highly flammable liquid and vapor
H319	Causes serious eye irritation
H336	May cause drowsiness or dizziness

Abbreviations and acronyms	
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BLV	Biological limit value
CAS-No.	Chemical Abstract Service number
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
DMEL	Derived Minimal Effect level

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Abbreviations and acronyms	
DNEL	Derived-No Effect Level
EC50	Median effective concentration
EC-No.	European Community number
EN	European Standard
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
vPvB	Very Persistent and Very Bioaccumulative
WGK	Water Hazard Class

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.